

Specifications and ordering information



- Torque Control with Angle Monitoring
- 6 Programmable Tasks
- Angle Control with Torque Monitoring
- 8 Programmable Parameters per task
- Data Collection with Rundown Graphing
- Available Network Interface
- Programmable I/O for Process Control
- Automatic Tool Recognition

Contact an ASG representative for additional features.

**Transducerized DC Electric Torque
and Angle Control!!**

SD2500 Series Tool Systems

ASG Model Number	Tool			Cable	Controller
	Max Torque in-lb (Nm)	Max Speed rpm	Type		
ASG-SD2500-10PL-SY	10 (1.1)	1700	Push/ Lever Start Combination	ASG-CB2500-10HW	ASG-CT2500
ASG-SD2500-20PL-SY	20 (2.3)	1100			
ASG-SD2500-35PL-SY	35 (3.9)	800			
ASG-SD2500-50PL-SY	50 (5.6)	500			
ASG-SD2500-10PS-SY	10 (1.1)	1700	Push to Start	ASG-CB2500-10HW	ASG-CT2500
ASG-SD2500-20PS-SY	20 (2.3)	1100			
ASG-SD2500-35PS-SY	35 (3.9)	800			
ASG-SD2500-50PS-SY	50 (5.6)	500			
ASG-SD2500-10FX-SY	10 (1.1)	1700	Fixture Mount	ASG-CB2500-10HW	ASG-CT2500
ASG-SD2500-20FX-SY	20 (2.3)	1100			
ASG-SD2500-35FX-SY	35 (3.9)	800			
ASG-SD2500-50FX-SY	50 (5.6)	500			

Need a different cable with your system? Contact ASG at (888) 486-6163

ASG-AC2500-ST55A

Signal Tower



X-PAQ I/O Accessories

ASG Model Number	Description
ASG-AC2500-IC20	X-PAQ 15 Pin Input Cable - 20 ft
ASG-AC2500-OC20	X-PAQ 25 Pin Output Cable - 20 ft
ASG-AC2500-BT4	4 - Position X-PAQ Bit Tray (Includes 8 ft cable)
ASG-AC2500-BT6	6 - Position X-PAQ Bit Tray (Includes 8 ft cable)
ASG-AC2500-STxxx	X-PAQ Signal Towers (see catalog for options)

X-PAQ Mounts

ASG Model Number	Description
ASG-AC2500-CM	X-PAQ Mounting Brackets (For ASG Tool Support Stands)
ASG-AC2500-CML	X-PAQ Mounting Brackets (For Louvered Panels)

SD2500 Replacement Parts

ASG Model Number	Description
ASG-AC2500-SP	Spindle Unit Kit (Includes Spindle and Push to Start Spring)
ASG-AC2500-SPEX	Extended Spindle Unit Kit (Includes Spindle and Push to Start Spring)
ASG-AC2500-PTS	Replacement Push to Start Spring
ASG-AC2500-TL	Throttle Lever Kit (Includes Throttle Lever, Spring, and Pin)
ASG-AC2500-TB	Throttle Lever Block Kit (Includes Block and Pin - Replaces Throttle Lever)

ASG-AC2500-BT4

4-Position Bit Tray



ASG-AC2500-PG
(pictured with tool)

SD2500 Grips

ASG Model Number	Description
ASG-AC2500-FG	Foam Grip (For tools equipped with throttle lever)
ASG-AC2500-FGNC	Foam Grip (For tools not equipped with throttle lever)
ASG-AC2500-PG	Pistol Grip Attachment

SD2500 Mounts

ASG Model Number	Description
ASG-AC2500-MPSF	Single Flange Mounting Plate (For FX model tools)
ASG-AC2500-MPDF	Double Flange Mounting Plate (For FX model tools)
ASG-AC2500-MPJR	Double Flange Mounting Plate (For FX model tools used with Janome Robot)
ASG-AC2500-SB	Replacement Suspension Bail
ASG-AC2500-TML	Tool Mount Coupling (For ASG Linear Torque Arms)
ASG-AC2500-TMA	Tool Mount Coupling (For ASG Articulating Torque Arms)