

TUBE END MILLING UNIT

Made in Germany

- High cutting capacity
- Quick and secure clamping
- Rugged and compact type of construction
- Low weight due to Aluminum housing
- Easy operating and clamping



MF 6i-50

Field of Application

The machine is used for preparing weld edges of tube ends. Constructed with Aluminum housing to reduce weight the machines are designed in a very rugged way. In cooperation with german boiler manufacturers the machine has been developed with their own „On-Site Know-How“. The units are easy to operate on-site but as well in workshop. High working speed and fast clamping allow economic working procedures.

TECHNICAL DATA

Working range:

Tube outside diameter:	max. 711 mm
Tube inside diameter:	min. 280 mm
Wall Thickness:	max. 32 mm
Feed:	max. 50 mm
Weld seams:	I, V, special tools
Feed, clamping:	manuel

Technical Data:

Drive:	3 geared air motors
Air pressure:	6 – 7 bar(g)
Power:	2220 W at 6 bar(g)
Air consumption:	2,9 m ³ /min
Weight:	approx. 79 kg

